



14 Holloway Place, Penrose, Auckland, New Zealand · 0800 82 80 80 · www.aluminate.nz

Certificate of Warranty

Anodized Aluminium Extrusions

At Aluminate Solutions Limited, we are proud of our commitment to quality, and to the satisfaction of you – our customer. We have developed a warranty to affirm our commitment for the enduring quality and performance of our aluminium products.

Extruded and Anodised Aluminium product has been manufactured to the conditions of the following documents:

The requirements of:

- 1. AS/NZS 1866 – 1997: Aluminium and Aluminium Alloys – Extruded Rod, Bar, Solid and Hollow Shapes.
- 2. AS 1231 – 2000: Aluminium and Aluminium Alloys – Anodised Coatings for Architectural Applications.
- 3. WANZ Specification [WANZ SFA 3503-03-2005]: Anodic Oxide Coatings On Wrought Aluminium For External Architectural Applications.

Under the controls of:

AS/NZS ISO 9001 – 2008: Quality Management Systems – Requirements. (Bureau Veritas Certificate No. NZ10000038)

The anodised product will retain its original integrity, including excellent light fastness stability for coloured anodising, for no less than 10 years when maintained to the requirements of Appendix 'C' AS 1231 & 'E' WANZ SFA 3503-03-2005 of these Specifications. These appendix's relate to the Maintenance of Anodised Aluminium, of which regular cleaning is essential to preserve the surface finish against subsequent attack by moisture when affected by grime deposition. Manufacturing control and sampling test records are retained to verify conformance to the Standards and Specification referenced above.

ALUMINATE SOLUTIONS LTD WILL NOT ACCEPT ANY LIABILITY FOR LOSS OF QUALITY OF THE ANODISING RESULTING FROM EXTERNAL INFLUENCES, INCLUDING BUT NOT LIMITED TO: OXIDATION OF EXPOSED SURFACES INITIATED BY FABRICATOR CUTTING – DRILLING ETC; BIMETALLIC CORROSION DUE TO THE USE OF UNSEALED SCREWS – BOLTS; CONTACT WITH CAUSTIC BASED PRODUCTS – CONCRETE – MORTAR, TEXTURE COATINGS ETC.

Please complete and attach the information below and keep in a safe place. Incomplete or missing information may void your warranty.

Installation Address: _____

Date of Installation: _____

Installed by: _____

Product(s) Installed: _____

Location(s): _____

Date of purchase: _____



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Powder Coated Aluminium Extrusions

At Aluminate Solutions Limited, we are proud of our commitment to quality, and to the satisfaction of you – our customer. We have developed a warranty to affirm our commitment for the enduring quality and performance of our aluminium products.

Extruded and Powder coated Aluminium product has been manufactured to the conditions of the following documents:

The requirements of:

1. AS/NZS 1866 – 1997: Aluminium and Aluminium Alloys – Extruded Rod, Bar, Solid and Hollow Shapes.
2. AS 3715 – 2002: Metal Finishing – Thermoset Powder Coatings for Architectural Applications of Aluminium and Aluminium Alloys.
3. WANZ “EnduroColour” Powder Coating Quality Standard.

Under the controls of:

AS/NZS ISO 9001 – 2008: Quality Management Systems – Requirements. (Bureau Veritas Certificate No. NZ10000038)

The powder coated surfaces utilising DULUX “Duralloy” and AkzoNobel “Interpon D1010” powders are warranted for a minimum of 10 years, and DULUX “Duratec” for a minimum of 15 years from initial application, to not peel, crack, flake or blister, and will maintain colour integrity so as not to fade or change colour when measured across all exposed surfaces. For full powder warranty information and exclusions, refer to the powder suppliers’ warranty documents available from Dulux Powder & Industrial Coatings. It is emphasised that the consistency level of colour change and uniform appearance is based on adhering to the maintenance service life requirements of the coating. Routine cleaning should be undertaken at no less than at three monthly intervals to preserve the surface finish.

Manufacturing control and sampling test records are retained to verify conformance to the Standards and Specification referenced above.

ALUMINATE SOLUTIONS LTD WILL NOT ACCEPT ANY LIABILITY FOR LOSS OF QUALITY OF THE POWDER COATING RESULTING FROM EXTERNAL INFLUENCES, INCLUDING BUT NOT LIMITED TO: OXIDATION OF EXPOSED SURFACES INITIATED BY FABRICATOR CUTTING – DRILLING ETC; BIMETALLIC CORROSION DUE TO THE USE OF UNSEALED SCREWS – BOLTS; CONTACT WITH CAUSTIC BASED PRODUCTS – CONCRETE – MORTAR, TEXTURE COATINGS ETC

Please complete and attach the information below and keep in a safe place. Incomplete or missing information may void your warranty.

Installation Address: _____

Date of Installation: _____

Installed by: _____

Product(s) Installed: _____

Location(s): _____

Date of purchase: _____